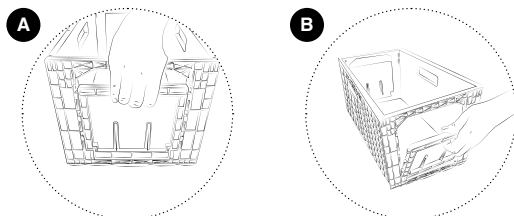


ASSEMBLY INSTRUCTION

1. Place the bottom of the wine box onto a hard underlay with the smooth surface facing down (ribs up).
2. Fit the long wall into the hinge shells (hinge openings) of the floor with the smooth side facing outwards. First push slightly downwards and then to the right until the wall audibly locks into place.
3. Repeat this procedure with the second long wall.
4. Fit the short wall into the hinge shells (hinge openings) of the floor with the smooth side facing outwards. First push slightly downwards and then to the right until the wall audibly locks into place.
5. Repeat this procedure with the second short wall.
6. Turn the assembled wine box over so that the smooth sides of the floor and walls face upwards. Place onto a hard underlay.
7. Lift a long and a short side upwards to form a right angle (90°).
8. Place both flaps of the long side into the openings of the short side.
9. Press the long side outwards and secure (you will hear a "click").
10. Repeat this procedure with all other sides of the box. The box is then finished.



- A. Lift the opening flap (with label holder) out of the locking.
- B. Pull the opening flap outwards.



Technical information: The Weinbox is suitable for use at temperatures from 0°C to 50°C. Assuming proper handling, the technical characteristics of the crate can be guaranteed under these conditions. The compressive strength when stacked is a maximum of 500 kilograms. The raw materials used in the manufacturing of the ISOCO Weinbox are in accordance with the provisions of the FDA and BGA. Inquiries as to the suitability of the products to be stored and transported may be directed to ISOCO Plastics Technology GmbH. ISOCO is not liable for damages due to improper handling of the wine crate.